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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET, NO.	CONFIRMATION NO.
09/442,499	11/18/1999	KWOK KEUNG PAUL HO	CS99-065	5954
28112 . 75	90 10/23/2003		EXAM	INER
GEORGE O. SAILE & ASSOCIATES 28 DAVIS AVENUE			GOUDREAU, GEORGE A	
	SIE, NY 12603		ART UNIT	PAPER NUMBER
	,		1763	21
			DATE MAILED: 10/23/200	3

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	
Office Action Summary	Examiner	21771 170	·
,		Group Art Unit	
	Georg	e Goudreau 1763 -	
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<ul> <li>If the period for reply specified above is less than thirty (30) days</li> <li>If NO period for reply is specified above, such period shall, by d</li> <li>Failure to reply within the set or extended period for reply will, b</li> <li>Any reply received by the Office later than three months after the term adjustment. See 37 CFR 1.704(b).</li> </ul>	efault, expire SIX (6) MC v statute, cause the and	NTHS from the mailing date of this communication.	_
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enseitian of Claims	•	•	•
Claim(s) 2-5, 8-10, 13-15	19 22 29	2831 39-39	
Of the above claim(s)	1) 200		
□ Claim(s)		is/are withdrawn from consider	ration.
MClaim(s) 2-5,8-19 13-15 193	12, 25, 28	is/are allowed.	
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$\  exttt{ iny}$ Acknowledgement is made of a claim for foreign priori	ty under 35 U.S.C. §	119 (a)–(d).	
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	No(s)	☐ Interview Summary, PTO-413	
☐ Information Disclosure Statement(s), PTO-1449, Paper  (Notice of Reference(s) Cited, PTO-892  ☐ Notice of Draftsperson's Patent Drawing Revi w, PTO-		☐ Notice of Informal Patent Application, F	PTO-152

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1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claims 2-5, 8-10, 13-15, 19, 22, 25, 28, 31, and 34-39 are rejected under 35
   U.S.C. 103(a) as being unpatentable over Chen et. al. (6,325,948) further in view of Su et. al. (1993').

Chen et. al. disclose a process for wafer less cleaning, and wafer less conditioning of a plasma etcher which is conducted in between the processing of batches of wafers through the etching chamber. The process is comprised of the following steps:

- -A dirty TCP (i.e.-transformer coupled plasma etcher) type rie etcher is cleaned in a plasma which is comprised of (SF6-Cl2-O2) during a wafer less cleaning step.;
- -The cleaned rie etcher is then conditioned (i.e.-seasoned) in a plasma which is comprised of (Cl2-HBr-O2) during a wafer less conditioning step.;
- -A polysi layer on the surface of a wafer is then rie etched in a plasma which is comprised of (C12-HBr-O2-He) during a main etching step.;
- -The polysi layer on the surface of a wafer is then over etched in a plasma which is comprised of (HBr-He-O2) during an over etching step.; and
- -The wafer less cleaning, and the wafer less conditioning steps are then repeated when needed prior to processing additional wafers through the plasma etcher.

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This is discussed specifically in columns 3-5; and discussed in general in columns 1-8. This is shown in figures 1-6. Chen et. al. fail, however, to specifically disclose the following aspects of applicant's claimed invention:

-the specific usage of the type of plasma etching apparatus which is claimed by the applicant;

-the specific etching/ cleaning/ conditioning process parameters which are claimed by the applicant;

-the specific usage of a plasma which is comprised of (HBr-O2-NF3) to rie etch the polysi layers on the wafer; and

-the specific usage of a SiO2 hard etch mask during the etching of the polysi layer

Su et. al. teach that it is desirable to use a plasma which is comprised of (HBr-NF3-O2-He) in combination with a SiO2 hard etch mask when etching a Si layer. This is discussed specifically in the abstract; and discussed in general on pages 55-59 of Su et. al. This is shown in figures 1-12 of Su et. al.

It would have been obvious to one skilled in the art to employ the specific type of plasma etching apparatus which is claimed by the applicant to conduct the rie etching process taught above based upon the following. The usage of the specific type of plasma etching apparatus which is claimed by the applicant to conduct a plasma etching process is conventional or at least well known in the plasma etching arts. (The examiner takes official notice in this regard.)

Further, this simply represents the usage of an alternative, and at least equivalent means for conducting an etching process to the specific means which are taught above.

It would have been obvious to one skilled in the art to employ a plasma which is comprised of (HBr-NF3-O2-He) in combination with a SiO2 hard etch mask when conducting the polysi etching step in the process taught above based upon the teachings of Su et. al. that it is desirable to do so. Further, this simply represents the usage of an alternative, and at least

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equivalent means for conducting the etching step taught above to the specific means which are taught above.

It would have been inherent that a similar etch residue to that formed in the etching process taught by Chen et. al. when the plasma etching process taught by Su et. al. was employed in the etching process taught above. The examiner cites the case law listed below of interest to the applicant in this regard.

In re Swinehart (169 U.S.P.Q. 226 (CCPA)) and In re Best (195 U.S.P.Q. 430 (CCPA) state that when an examiner has reasonable basis for believing that functional characteristics asserted to be critical for establishing novelty in the claimed subject matter may, in fact, be inherent characteristics of the prior art, the examiner possesses the authority to require an applicant to prove that the subject matter shown to be in the prior art does not possess the characteristics relied upon.

Thus, it would have been obvious to one skilled in the art to employ the same cleaning/seasoning process taught by Chen et. al. when using the etching process taught by Su et. al.

It would have been prima facie obvious to employ any of a variety of different etch processing parameters in the etching/ cleaning/ conditioning processes which are taught above including those which are specifically claimed by the applicant. These are all well known variables in the plasma etching art which are known to effect both the rate and quality of the plasma etching process. Further, the selection of particular values for these variables would not necessitate any undo experimentation which would be indicative of a showing of unexpected results.

Alternatively, it would have been obvious to one skilled in the art to employ the specific etch process parameters in the etching/ cleaning/ conditioning processes which are taught above based upon In re Aller as cited below.

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"Where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation." <u>In re Aller</u>, 220 F. 2d 454, 105 USPQ 233, 235 (CCPA).

Further, all of the specific process parameters which are claimed by the applicant are results effective variables whose values are known to the effect both the rate, and the quality of the plasma etching process.

- 3. Claims 5, 10, and 15 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
  - -The seasoning polymer layers which applicant recites as being formed in claims 5, 10, and 15 conflicts with the claims upon which these claims depend. (i.e.-The independent claims recite the usage of a wafer less seasoning process. A Si based polymeric residue would not form on the interior surfaces of the plasma etcher after the seasoning step is conducted in the process claimed above.)
- 4. Applicant's arguments with respect to claims of record have been considered but are moot in view of the new ground(s) of rejection.
- 5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner George A. Goudreau whose telephone number currently is (703) -308-1915. My telephone number will be changing to (571)-272-1434 at some time during December 2003 due to my relocation to the new patent office facility. The examiner can normally be reached on Monday through Friday from 9:30 to 6:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Examiner Gregory Mills, can be reached on (703) -308-1633. The appropriate fax phone number for the organization where this application or proceeding is assigned currently is

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(703) -306-3186. My fax number will be changing to (571)-273-1434 at some time during. December 2003 due to my relocation to the new patent office facility.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) -308-0661.

George A. Goudreau/gag

Primary Examiner/AU 1763